

## Activator

**For accelerated curing of superglues.**

**The activator accelerates the curing speed of superglues and can either be applied before applying the adhesive for accelerated curing or after the bonding process to safely cure excess adhesive and quickly ensure a dry-to-touch surface.**

### Properties

- DMPT-free
- Accelerates adhesive curing independent of materials used

|                            |                         |
|----------------------------|-------------------------|
| Contents                   | 150 ml                  |
| Chemical basis             | Mix of organic solvents |
| Colour                     | Colourless              |
| Min./max. flash-off time   | 2 min-10 min            |
| Shelf life from production | 36 Month                |



**Art. no. 0893 301 23**

P. Qty.: 1

### Details/Application

**The accelerated curing of superglues is recommended if:**

- work results must be reliable within single-digit seconds.
- inactive or porous materials are used, such as metals, wood, ceramics etc.
- there are large gaps, which extend the curing time.

### Instructions

Apply the activator on one side before applying the adhesive. The recommended minimum spray distance is 20 cm. Dose economically, as overdoses can lead to a reduction of the final strength. Before joining, the activator must evaporate completely. When bonding different materials, the activator should preferably be applied to the porous base material. Fix the joined parts for 10 to 15 seconds. The activator can be applied to the adhesive joint to cure excess adhesive. The surface is dry to touch after 10 to 15 seconds. The full curing time depends on the thickness of the adhesive layer. In the case of plastics and painted surfaces, a compatibility test must be carried out in advance on an inconspicuous area.

### Notice

Spray the activator on one of the two adhesive surfaces from a distance of approximately 20 cm. When used on plastics and painted surfaces, it is recommended to test the compatibility on an inconspicuous area. Using the activator may reduce the final strength of the adhesive used by about 20 % compared to ideal values.

The usage instructions are recommendations based on the tests we have conducted and our experience. Carry out your own tests before each application. Due to the large number of applications as well as storage and usage conditions, we do not assume any liability for a specific application result. Any technical information or advice provided by our free customer service shall be provided to the exclusion of any liability, unless the advice or information is part of our contractually agreed scope of services or the advisor was acting wilfully. We ensure the consistent quality of our products. We reserve the right to make technical changes and further developments to our products. Please observe the technical data sheet!