

SUPER FAST GLUE



Klebfix Super Fast Glue is specially formulated to give superior bonds on common substrates. It works on acidic and porous substrates where other cyanoacrylates fail to bond.

Will bond, steel, wood, cork, leather, cardboard and similar surfaces.

Relies less on surface moisture for cure speed than standard cyanoacrylates.

- Cyanoacrylate based glue for fast drying adhesion of rubber, plastic, i.e. uPVC and metal.
- Temperature resistance -60°C to +80°C.
- Good chemical resistance.
- Increased viscosity for ease of application on vertical surfaces

Directions for use:

Bond speed is very fast so ensure that parts are properly aligned before bonding.

Our Activator 893 30120 may be required if there are gaps or porous surfaces. Some plastics may require application of Primer 8930915.

Ensure parts are clean, dry and free from oil and grease. Product is normally hand applied from the bottle. Apply sparingly to one surface and press parts firmly together until handling strength is achieved.

As a general rule, as little cyanoacrylate as possible should be used – over application will result in slow cure speed and lower bond strength. Other dispensing solutions are available in the range.

Contents	Art.No.	P./Qty.
10 g	893 4110	1/24
20 g	893 900 020	1/10
50 g	893 900 050	1/10

Technical Data:

Chemical base	Cyanoacrylic acid ethyl ester
Max Gap Fill - mm	0.1
Flash point	> 85°C
Viscosity- cPs	34 - 44
Fixture Time- secs	3 - 20
Tensile Strength- N/mm ²	21
Full Cure - hrs	24
Shelf Life @ 5°C - months	12
Curing Time Steel/Steel	<20 seconds
Curing Time ABS/ABS	<10 seconds
Curing Time Rubber/Rubber	<5 seconds
Curing Time Wood	<3 seconds

Additional articles:

Activator:
Art. No. 893 30120

Primer:
Art. No. 893 0915

Nitrile Gloves:
Art. No. 899 470...

Polycarbonate Outer glasses:
Art. No. 899 103001